



SODICK RAM EDM

Quality Workmanship

Competitive Pricing

Quick Turnaround

References Available

Upon Request

**B & B Precision
Wire EDM, Inc.**



HAAS HIGH SPEED MACHINING
CENTER W/PART PROBING

**B & B Precision
Wire EDM, Inc.**



TOPEDM SMALL HOLE EDM

**136 Industry Lane Unit 4
Forest Hill, MD 21050
410-638-8287
Fax: 410-638-8327**

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**See us on the net!
<http://www.bbwireedm.com>
bknell@bbwireedm.com**

**<http://www.bbwireedm.com>
Email: bknell@bbwireedm.com**

SERVICES

B & B Precision Wire EDM, Inc.

MACHINE CAPACITIES

- Production Machining
- Research & Development
- 5 High-speed Wire E.D.M. Machines
- Electrolysis Free
- Fine Finishes
- Submerged Cutting
- CNC Small Hole E.D.M.
- 2 Ram E.D.M. Machines
- 2 & 4 Axis Machining
- 2 CNC Machining Centers
- 1 High Speed CNC Machining Center with part probing.
- CNC Lathe 18" X 40"
- Die Repair/Salvage
- Precision Tooling
- Specialized Parts
- Gears to Agma Class 12
- Punches & Die Blocks
- Templates & Gauges
- Carbide Tooling
- Form Tools

Files accepted: iges, dxf, pdf, step, sat, rhino and solidworks.



MAKINO WIRE EDM MACHINE

B & B Precision Wire EDM, Inc. has been a family run shop since 1994. We pride ourselves in providing top quality Wire E.D.M. and machining services. Striving to keep up with the latest technology helps us provide lower part costs and faster turn around time for our customers. We are located in a 6,000 square foot facility located in Forest Hill Industrial Airpark convenient to I-95. We are registered with CCR, ITAR and ORCA.

Charles (Bud) Knell—President
36 years Tool Maker Exp.

Robert (Bob) Knell—Manager
25 years Tool & Die, EDM Exp.

Wire EDM

Max. table travel: 31.5" X 23.6"
Max. workpiece size: 48" X 36"
Max. workpiece height: 20"
Max. workpiece weight: 6600 lbs
Max. taper angle: ± 30 in 16"
 ± 15 IN 20"
Max. taper: 45°

Wire Diameters: .006-.012

Ram EDM

Max. workpiece size: 38" X 29"
Max. workpiece height: 16"
Max. workpiece weight: 2200 lbs
X,Y,Z Axis travels: 21.6"x15.7"x13.7"

Small Hole EDM

Max. table travel: 15.75" X 15.75"
Max. workpiece size: 25" X 33" X 18"
Max. workpiece weight: 1300 lbs
Hole Sizes: .013" to .236"

CNC Machining Centers

Max. workpiece size: 57" x 27.5"

Surface Grinding

Max. workpiece size: 12" x 24"